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SPECIFICATIONS

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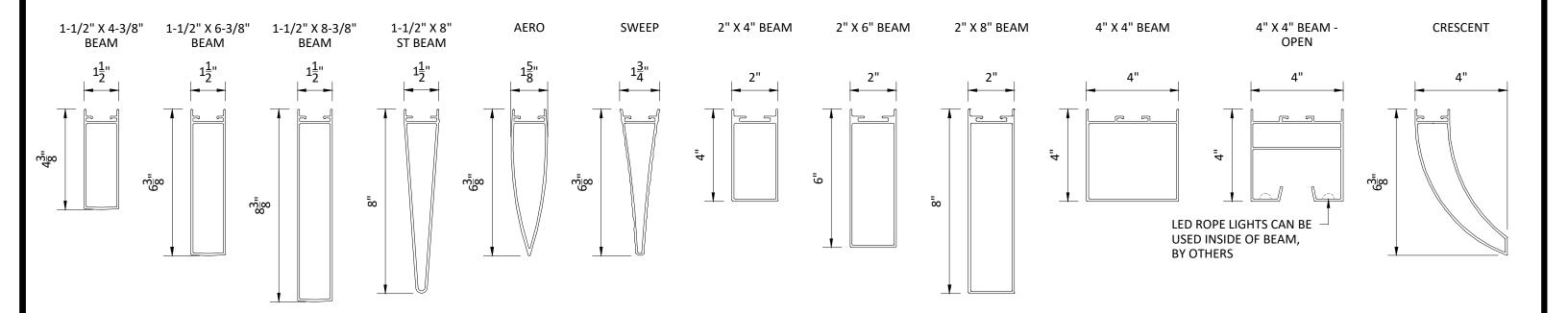
MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5

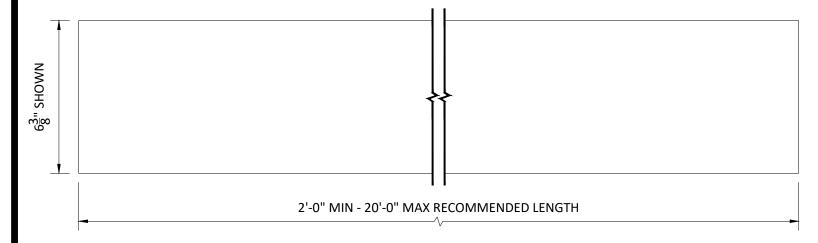
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |
WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

OVERALL ISOMETRIC VIEW

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.0 SCALE: AS SHOWN DRAWN BY: HDA ENGINEERING DATE: 9/8/17





BAFFLE PROFILES & SIZES SCALE: 3" = 1'-0"

BAFFLE PROFILES & SIZES

CUSTOM SIZES AVAILABLE: 1-1/2" OR 2" WIDTH UP TO 8" HEIGHT 1-1/2" TO 4" WIDTH UP TO 6" HEIGHT CONTACT HUNTER DOUGLAS

BAFFLE MATERIAL

EXTRUDED ALUMINUM ALLOY 6063-T5

BAFFLE FINISHES

PAINTED & POWDER COATED

DECORATED WOOD FINISH (POWDER COATED)

WOOD VENEER (PROFILE SPECIFIC, CONTACT HUNTER DOUGLAS)

WILSONART LAMINATE (PROFILE SPECIFIC, CONTACT HUNTER DOUGLAS)

PERFORATIONS

BAFFLES CANNOT BE PERFORATED



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SPECIFICATIONS

(unless noted otherwise)

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5

FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |

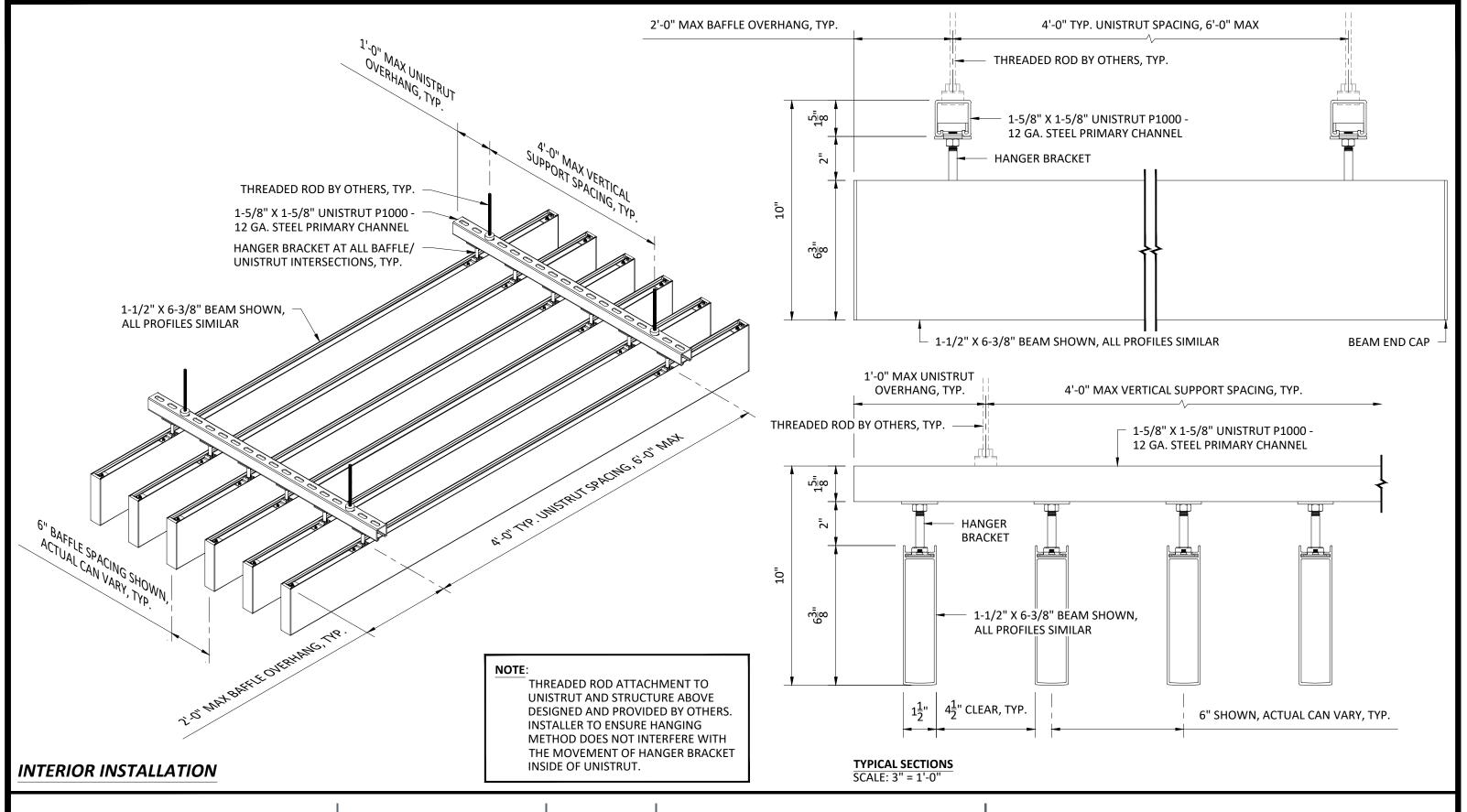
WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

BAFFLE SPECIFICATIONS

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.1 SCALE: AS SHOWN DRAWN BY: HDA ENGINEERING

DATE: 5/22/18





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SPECIFICATIONS

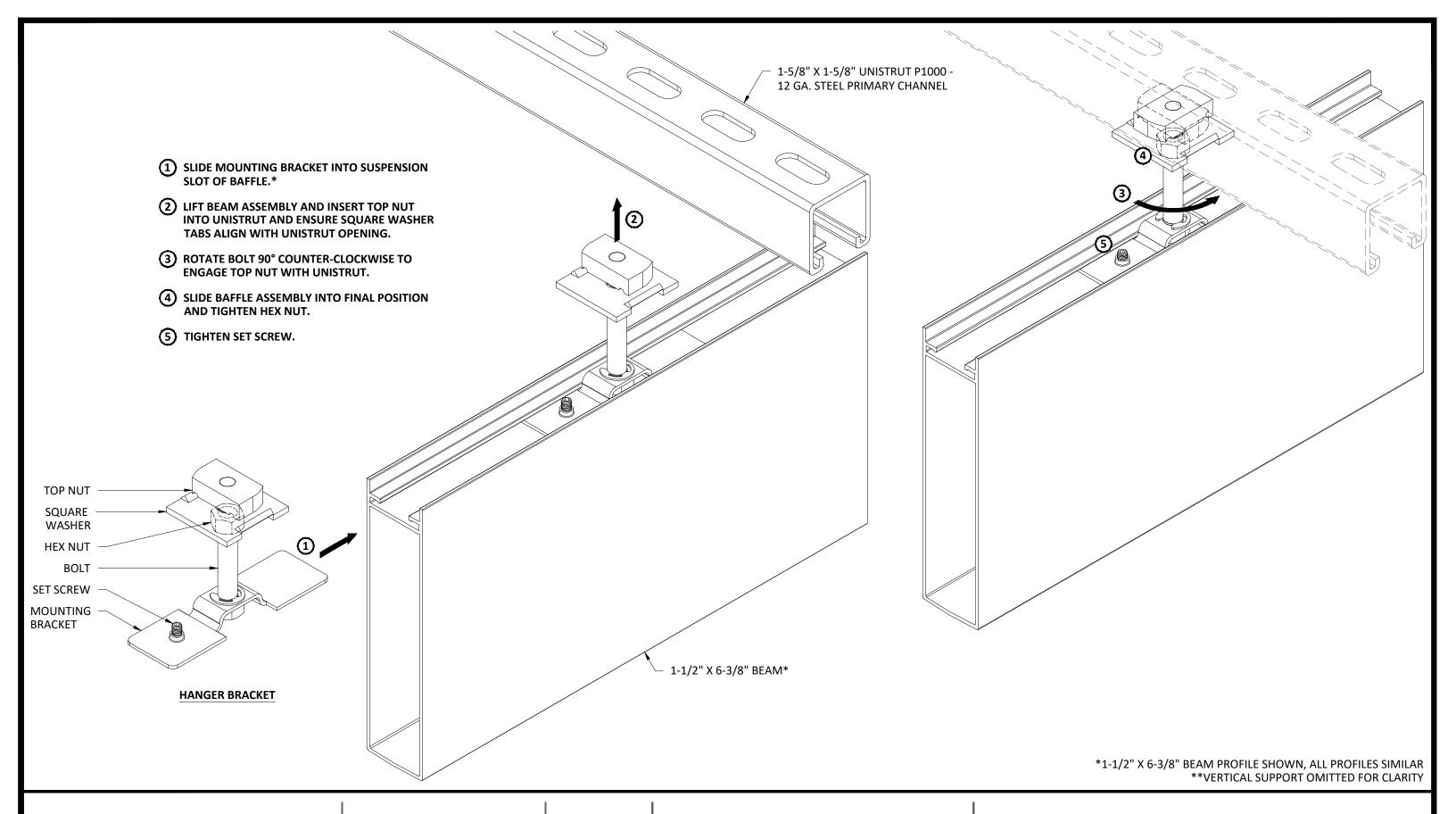
less noted otherwise)

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |
WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

SUSPENSION SPECIFICATIONS

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.2 SCALE: AS SHOWN DRAWN BY: HDA ENGINEERING DATE: 9/8/17





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SPECIFICATIONS

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MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5

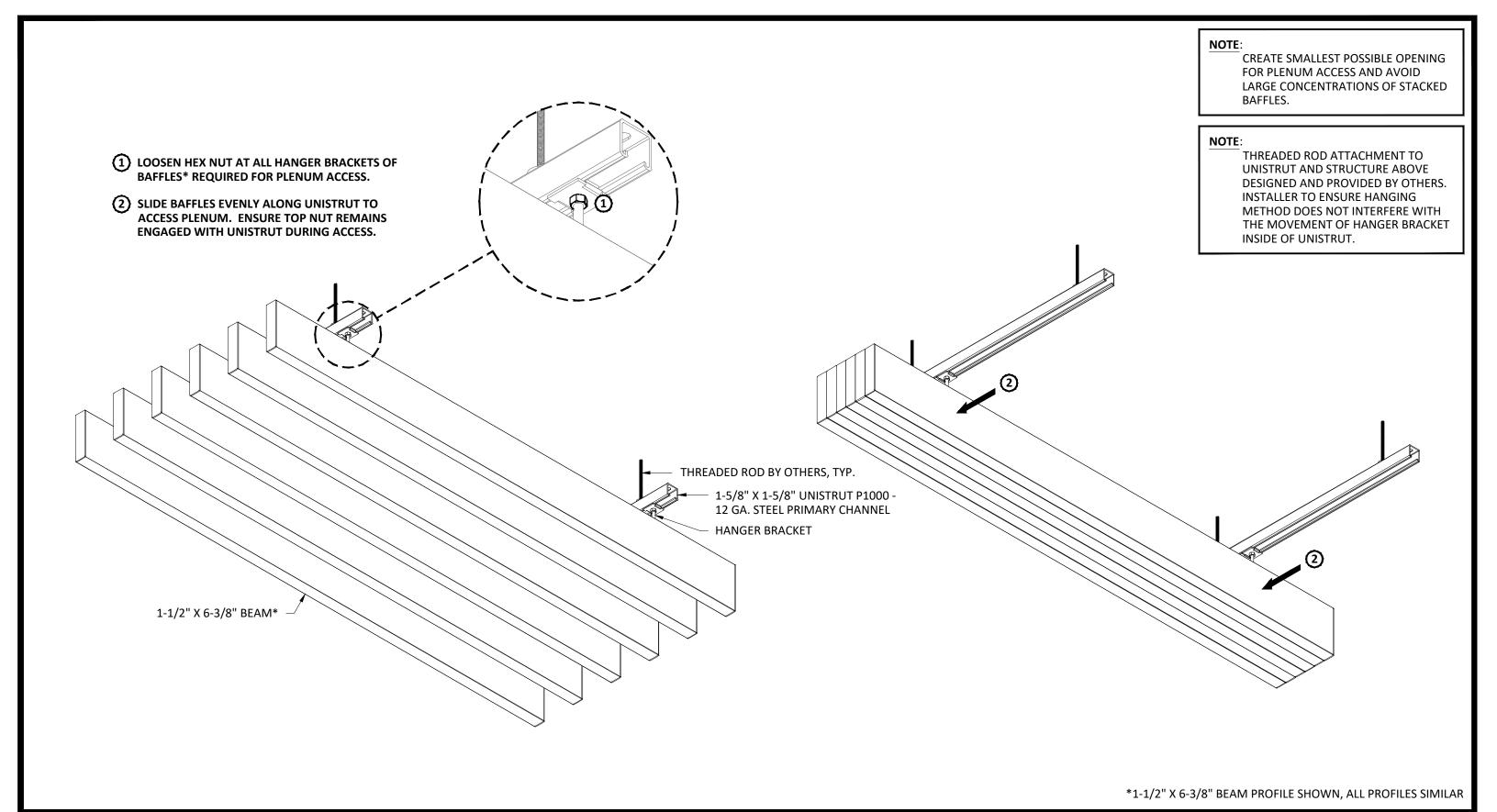
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |
WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

HANGER BRACKET INSTALLATION

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.3 SCALE: NTS DRAWN BY: HDA ENGINEERING

DATE: 9/8/17





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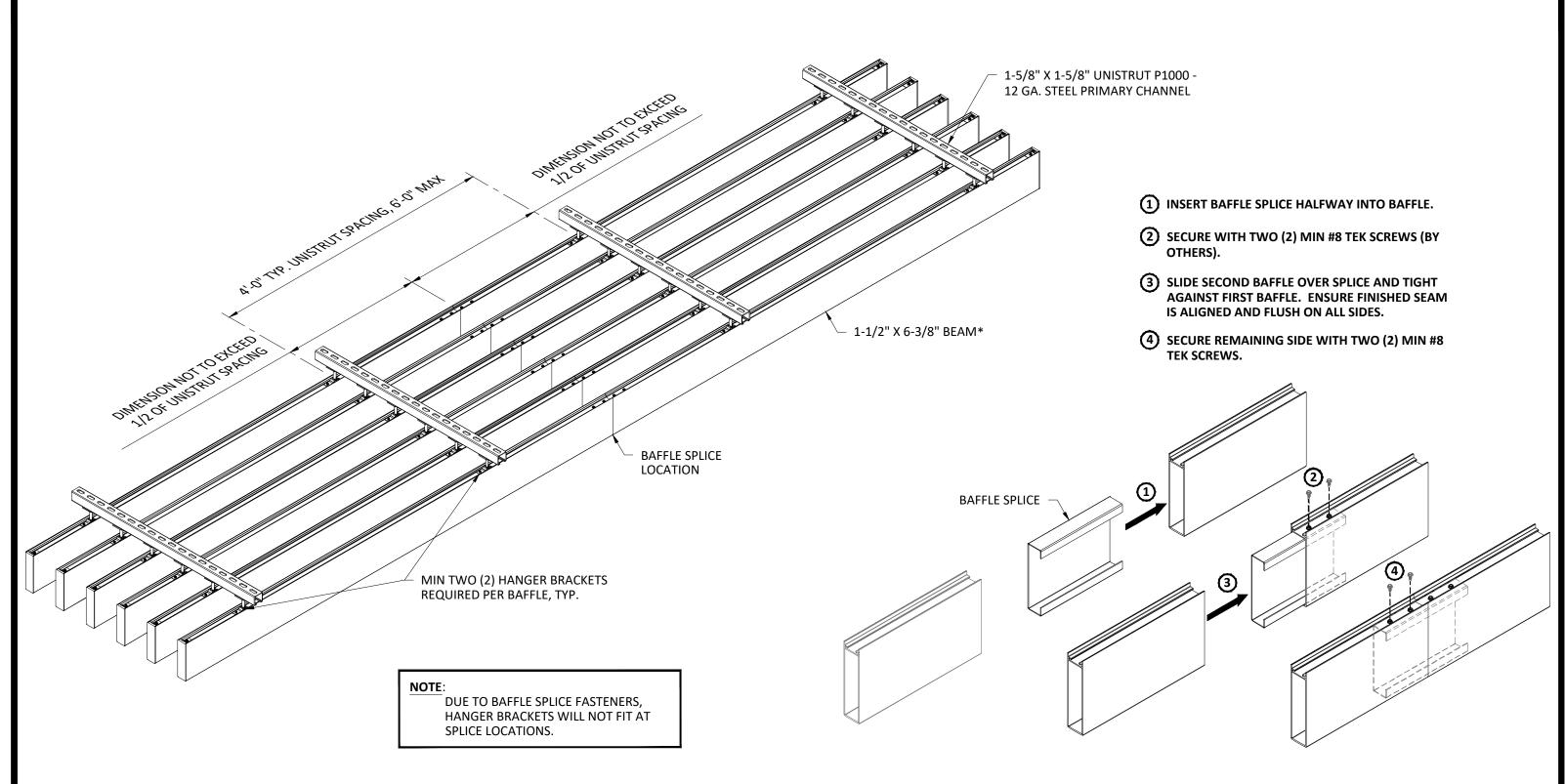
MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5

FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |
WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

PLENUM ACCESS

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.4 SCALE: NTS DRAWN BY: HDA ENGINEERING DATE: 9/8/17



*1-1/2" X 6-3/8" BEAM PROFILE SHOWN, ALL PROFILES SIMILAR

**VERTICAL SUPPORT OMITTED FOR CLARITY



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SPECIFICATIONS

less noted otherwise)

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5

FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |

WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

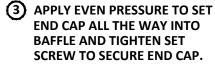
BAFFLE SPLICE INSTALLATION

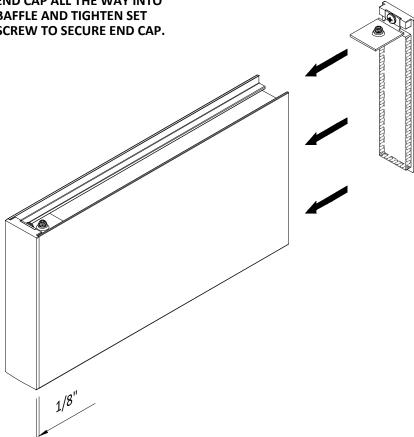
PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.5 SCALE: NTS DRAWN BY: HDA ENGINEERING DATE: 9/8/17

METAL END CAP

PAINTED, POWDER COATED, & DECORATED WOOD FINISHES

- (1) APPLY CONSTRUCTION ADHESIVE ON 3 SIDES SHOWN.
- (2) INSERT END CAP INTO BAFFLE AND ENSURE END CAP BRACKET **SLIDES INTO SUSPENSION SLOT** AT TOP OF BAFFLE.

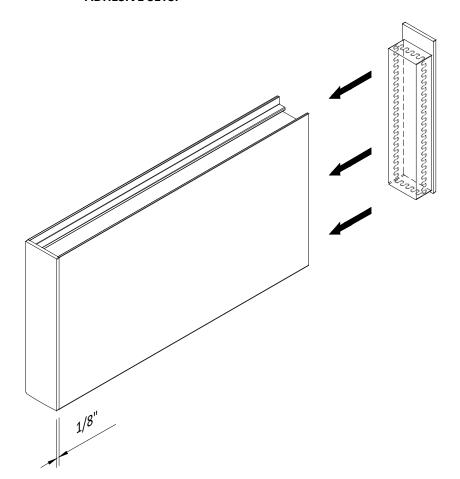




WOOD END CAP

WOOD VENEER FINISH (PROFILE SPECIFIC, CONTACT HUNTER DOUGLAS)

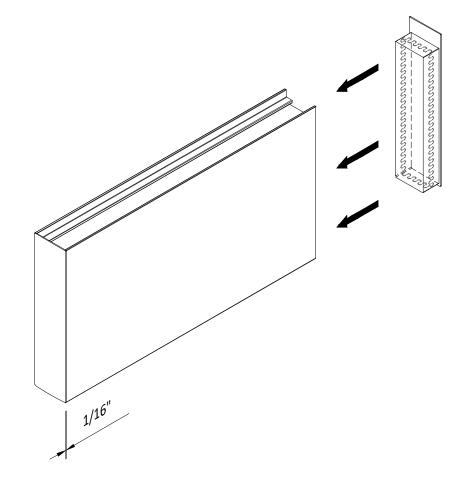
- 1 APPLY CONSTRUCTION **ADHESIVE TO INTERNAL EDGES** OF END CAP.
- (2) INSERT END CAP INTO BAFFLE AND REMOVE ANY VISIBLE **ADHESIVE. SECURE CAP UNTIL ADHESIVE SETS.**



WILSONART END CAP

LAMINATE FINISH (PROFILE SPECIFIC, **CONTACT HUNTER DOUGLAS)**

- 1 APPLY CONSTRUCTION **ADHESIVE TO INTERNAL EDGES** OF END CAP.
- (2) INSERT END CAP INTO BAFFLE AND REMOVE ANY VISIBLE ADHESIVE. SECURE CAP UNTIL **ADHESIVE SETS.**



*1-1/2" X 6-3/8" BEAM PROFILE SHOWN, ALL PROFILES SIMILAR



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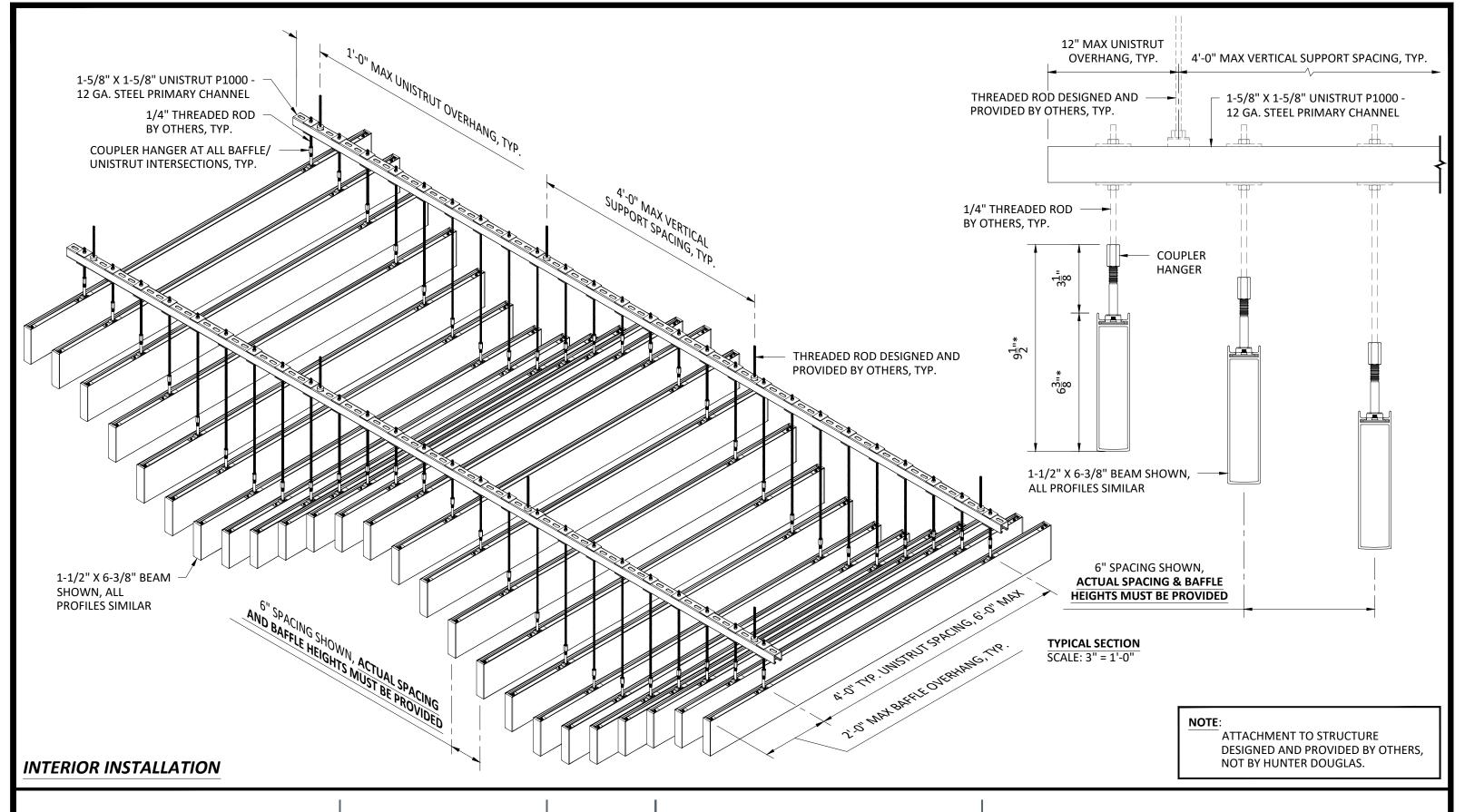
SPECIFICATIONS

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5 FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |

WILSONART LAMINATE PERFORATION: NOT AVAILABLE

END CAP INSTALLATION

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.6 SCALE: NOT TO SCALE DRAWN BY: HDA ENGINEERING DATE: 9/8/17





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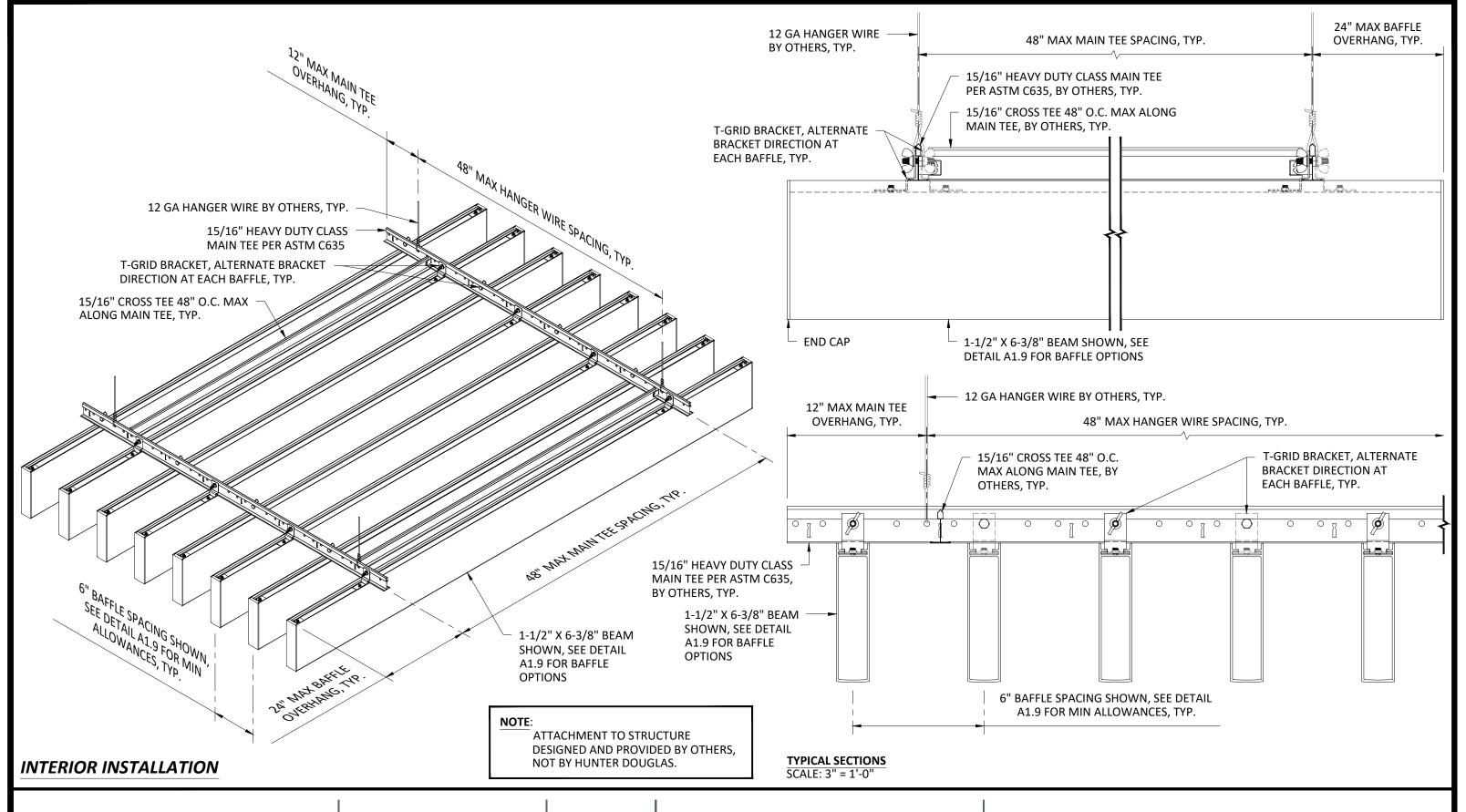
less noted otherwise)

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |
WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

COUPLER HANGER OPTION

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.7 SCALE: AS SHOWN DRAWN BY: HDA ENGINEERING DATE: 9/8/17





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MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |

WILSONART LAMINATE
PERFORATION: NOT AVAILABLE

T-GRID SUSPENSION SPECIFICATIONS

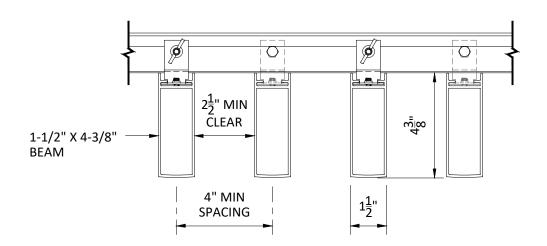
PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.8 SCALE: AS SHOWN DRAWN BY: HDA ENGINEERING DATE: 9/8/17

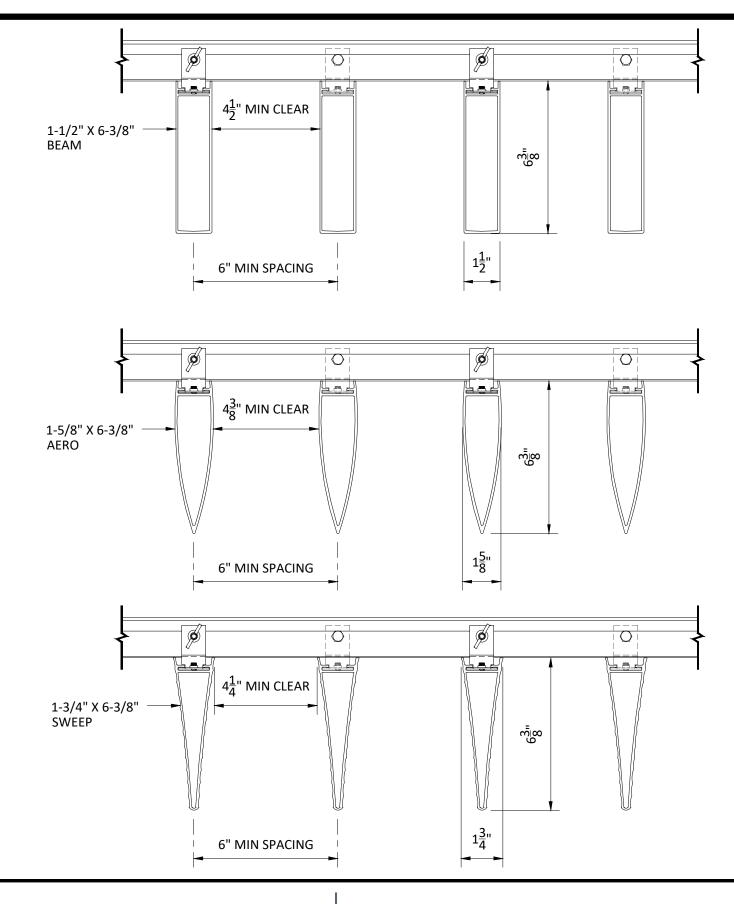
T-GRID BAFFLE OPTIONS

15/16" HEAVY DUTY CLASS T-GRID PER ASTM C635 REQUIRED FOR T-GRID SUSPENSION OPTION

BAFFLE SPACING CANNOT BE LESS THAN MINIMUM SPACING SHOWN BELOW

BAFFLE SIZE/PROFILE	MIN SPACING	MIN CLEAR BETWEEN BAFFLES
1-1/2" X 4-3/8" BEAM	4"	2-1/2"
1-1/2" X 6-3/8" BEAM	6"	4-1/2"
1-5/8" X 6-3/8" AERO	6"	4-3/8"
1-3/4" X 6-3/8" SWEEP	6"	4-1/4"







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MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5

FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |

WILSONART LAMINATE
PERFORATION: NOT AVAILABLE

T-GRID BAFFLE OPTIONS

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.9

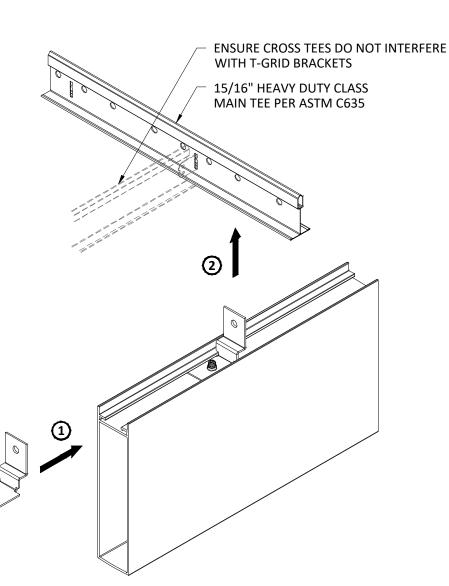
SCALE: 3" = 1'-0"

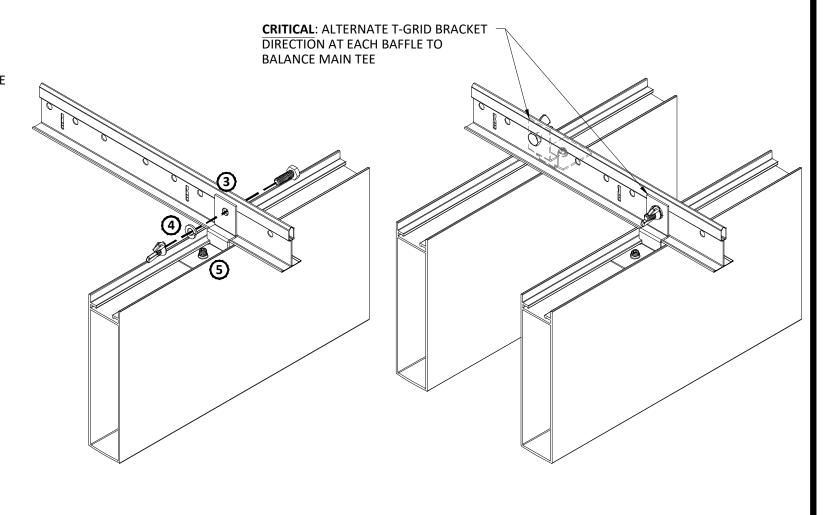
DRAWN BY: HDA ENGINEERING

DATE: 9/8/17



- 2 LIFT BAFFLE ASSEMBLY UP TO MAIN TEE. ENSURE MAIN TEE FLANGE SLIDES UNDER HORIZONTAL FLANGE OF T-GRID BRACKET AND VERTICAL FLANGE OF T-GRID BRACKET IS ON THE OUTSIDE OF MAIN TEE BULB.
- 3 ADJUST BAFFLE ASSEMBLY TO FINAL POSITION ALONG MAIN TEE AND IF POSSIBLE, ALIGN WITH PRE-PUNCHED MAIN TEE HOLES. IF HOLES ARE NOT COMPATIBLE, FIELD DRILL 1/4" DIA. HOLE.
- 4 SECURE T-GRID BRACKET TO MAIN TEE WITH FACTORY-SUPPLIED 1/4"-20 BOLT AND WING NUT. USE FACTORY-SUPPLIED SPLIT LOCK WASHER ON WING NUT SIDE.
- SLIDE BAFFLE INTO FINAL POSITION AND TIGHTEN SET SCREW.





*1-1/2" X 6-3/8" BEAM PROFILE SHOWN, ALL PROFILES SIMILAR

**VERTICAL SUPPORT OMITTED FOR CLARITY



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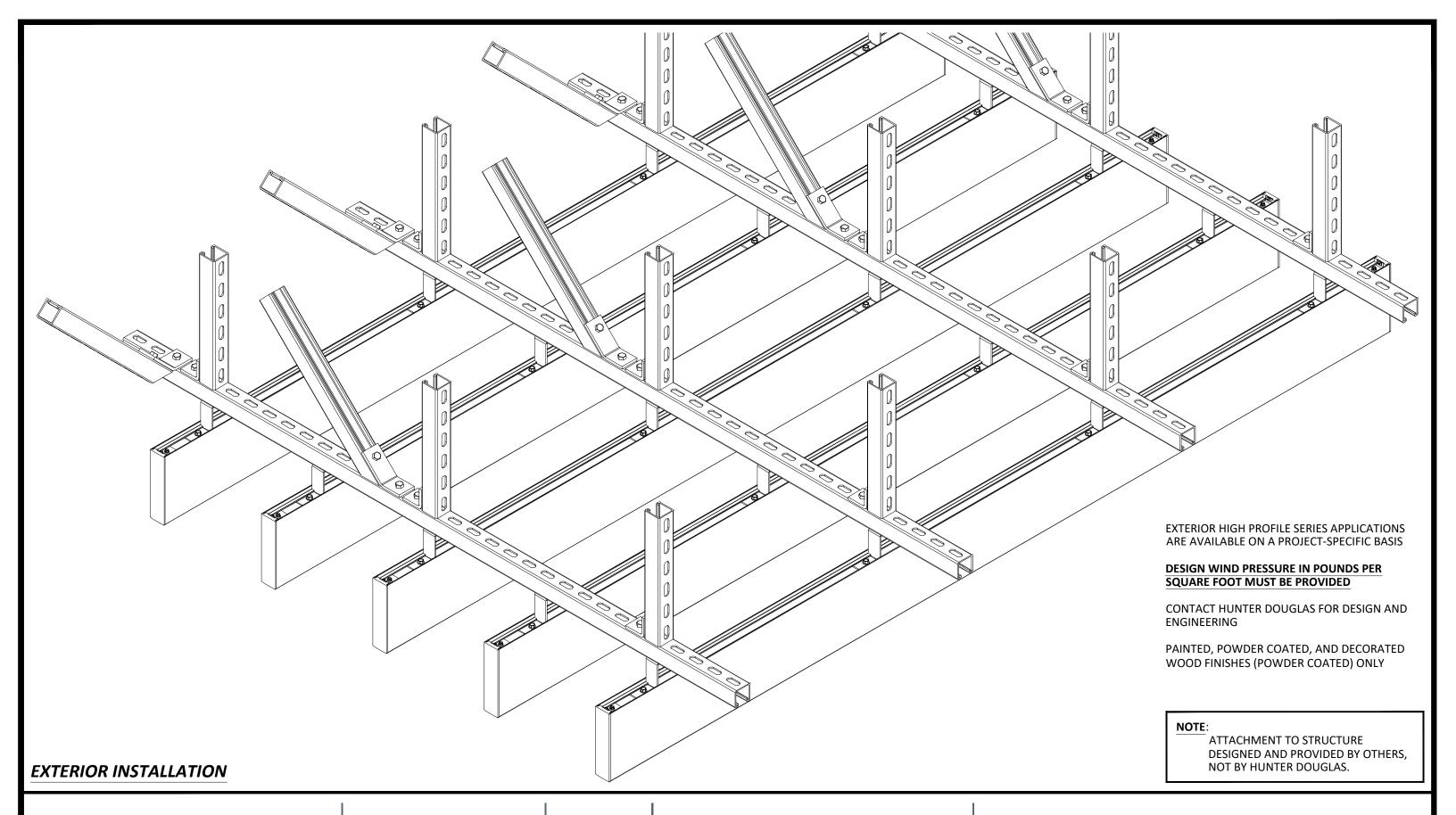
MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5

FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER |
WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

T-GRID BRACKET INSTALLATION

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.10 SCALE: NOT TO SCALE DRAWN BY: HDA ENGINEERING DATE: 9/8/17





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MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH
PERFORATION: NOT AVAILABLE

EXTERIOR APPLICATIONS

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.11 SCALE: NOT TO SCALE DRAWN BY: HDA ENGINEERING

DATE: 10/23/17