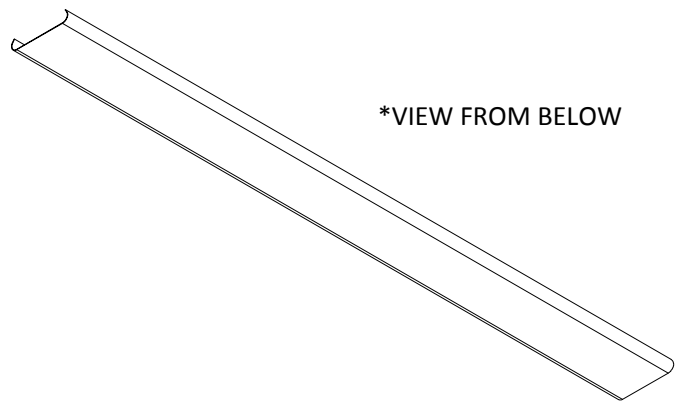


FACTORY END & SIDE PANEL VIEW  
SCALE: 3" = 1'-0"

\*PANEL LENGTHS AVAILABLE IN  $\pm \frac{1}{8}$ " INCREMENTS,  
MINIMUM QUANTITIES MAY APPLY



\*VIEW FROM BELOW

MATERIAL THICKNESS

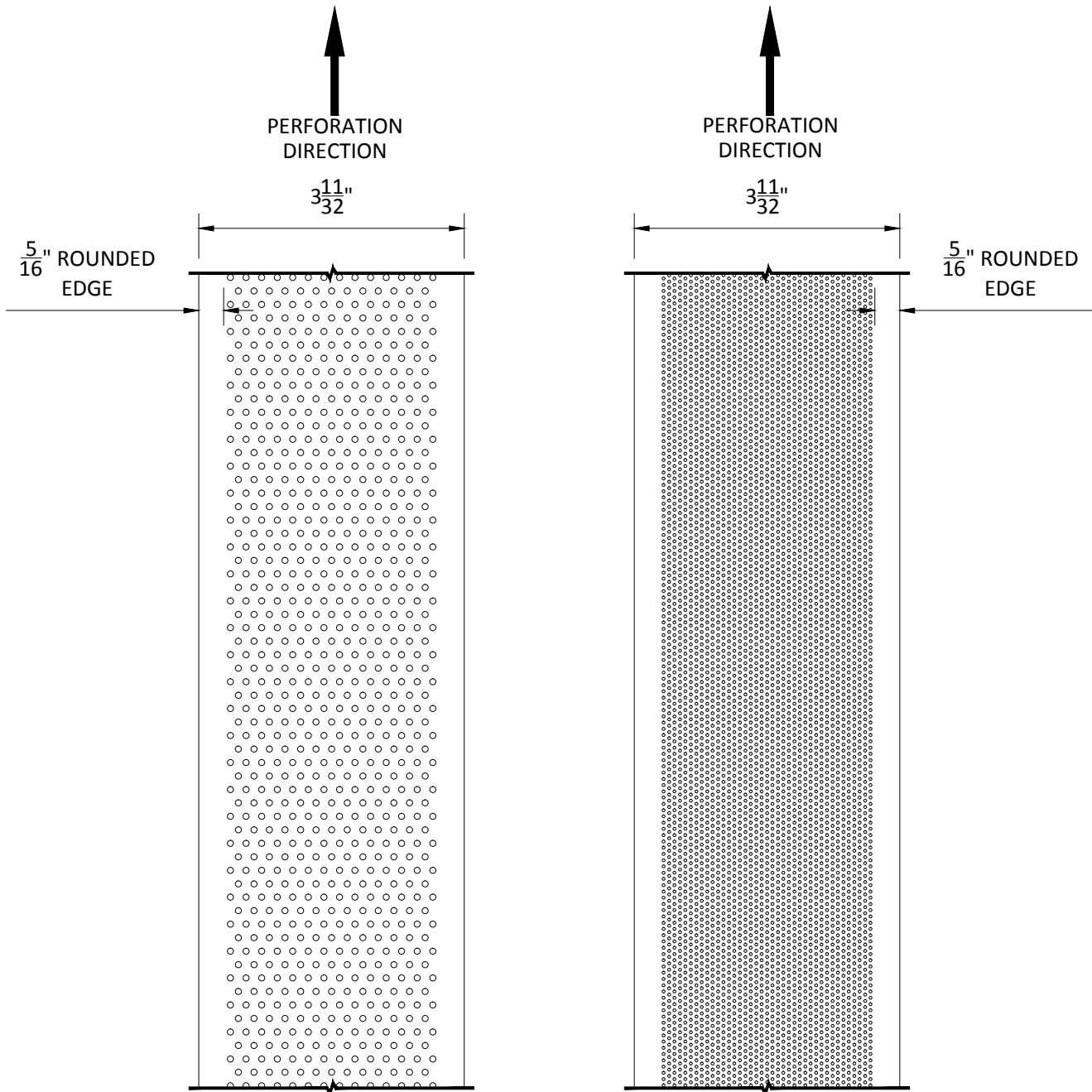
84R: .020" OR .025" ALUMINUM

PANEL FINISHES

PAINTED & POWDER COATED - .020" OR .025" ALUM.

DECORATED WOOD FINISH (POWDER COATED) - .025" ALUM.

PANEL MATERIALS & FINISHES  
SCALE: NOT TO SCALE



PERFORATION #124 - .025" ALUM:  
PERF. AREA 15% OPEN  
HOLE DIAMETER 0.079"

PERFORATION #140 - .020" ALUM:  
PERF. AREA 23% OPEN  
HOLE DIAMETER 0.039"

AVAILABLE PERFORATIONS  
SCALE: 6" = 1'-0"

HunterDouglasContract

CEILINGS

5015 Oakbrook Parkway, Suite 100  
Norcross, GA 30093  
800-366-4327 / 770-806-9557  
fax: 770-806-0214

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SPECIFICATIONS

(unless noted otherwise)

MATERIAL: 0.020" OR 0.025" ALUMINUM 84R PANEL  
0.040" ALUMINUM V-7 CARRIER

FINISH: PAINT / POWDER COAT / DECORATED WOOD FINISH

PERFORATION: #124 (15% OPEN) / #140 (23% OPEN) / NON-PERFORATED

TOLERANCES

(unless noted otherwise)

DECIMAL: .0 +/- .060  
.00 +/- .030  
.000 +/- .010

FRACTIONAL: +/-  $\frac{1}{32}$ "

ANGULAR: +/-  $\frac{1}{2}^\circ$  (.5°)

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METAL CEILINGS

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WOOD CEILINGS

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PANEL SPECIFICATIONS

PROJECT: 84R PRODUCT SPECIFICATIONS  
DRAWING NUMBER: 84R-A1.1  
PART NUMBER: N/A  
SCALE: AS SHOWN  
DATE: 2/26/15  
DRAWN BY: HDAP ENGINEERING